

**Phil's Philler 1632 Dana Ave. (513)-731-1130
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Note: Some acid based cleaners and sanitizers can discolor the filler's plating. They should not be used on Phil's Philler. We recommend oxygen based cleaners.

- 1. Sanitize and rinse the filler, hose and racking cane.**
- 2. Start the siphon.**
- 3. Attach the large diameter end of the filler to the hose.**
- 4. Insert the filler into the bottle and push down (hold only the large diameter end, not the long stem.) The bottle will fill.**
- 5. As the level approaches the top, the flow can be slowed by slowly lifting the tiller. Try to avoid stopping the flow entirely until you reach the desired level or an air bubble will form when the flow is started again.**
- 8. Stop the flow at any desired level by lifting the filler from the bottle. Always leave at least 1/4 (8 mm) for expansion.**
- 7. The level will remain Just about where you stopped it.**
- 8. Rinse the filler In sanitizer or cleaner. DO NOT SOAK.**